



SELLACK PROENAMEL PRIMER

Modified styrene resin based, fast drying primer. Formulated to improve the performance and applicability of industrial topcoat paints.

PHYSICAL PROPERTIES

Color	All desired colors
Gloss	Mat
Solid by volume (%)	55-58 ±1
Solid by weight (%)	70-75 ±1
Theoretical coverage area (m ² /kg)	10-12 (30 micron dry film thickness)
Flash point (°C)	<23
Density (g/cm ³)	1,55 ±0,02
Dust Dry (20 °C/minute)	5
Touch Dry (20 °C/hour)	1
Full Curing (20 °C/gün)	7
Dilution thinner	Sellack Industrial Thinner (%20-30)
Application materials	Airless, Airspray, Rulo

APPLICATION SURFACES

Before industrial topcoat paint applications, it is used for priming metal surfaces.

SURFACE PREPARATION

New Steel: It is recommended min. Sa 2 ½ degree scrape. Before applying top coat, damaged and dirty places should be cleaned completely.

Other Metals and Light Alloys: Surface must be clean from any contamination. For appropriate application surface can be holystoned

MAINTANANCE

Clean all dirt, dust, grease, salt from surface with an appropriate detergent and pressurized fresh water. Damaged places must be scraped St3 (or Sa2 -preferably Sa 2/12-) degree with hand tools. Better surface preparation increases performance of primer. Salt could be deposited in highly damaged surfaces so after this process must be applied in written order; pressurized fresh water wash, abrasive scrape, pressurized fresh water wash and as last abrasive scrapeas desired degree.

APPLICATION CONDITION

During application and curing ambient temperature should be between +10 °C and +35 °C. During application, temperature of prepared paint should not be under +12 °C and ambient relative humidity should not be over %70. To avoid condensation the surface temperature must be +3 °C of dewpoint which paint will be applied on. In close conditions. Ventilation must be good during application and curing in closed areas. The surfaces which paint will be applied must be free from dust, Grease, oil and other contamination.



TECHNICAL DATA SHEET

RISK PHRASES

R 10 - R 38 - R 65 - R 67

SAFETY PHRASES

S 7/9 - S 16 - S 23 - S 26

STORAGE

Must be stored in cool and dry ambient and must be avoided from direct sun light. In these conditions can be stored in its original packaging for 1 year.