

Polyurethane

PRODUCT DESCRIPTION A two pack, acrylic polyurethane finish giving excellent durability and long term recoatability.

INTENDED USES As a cosmetic finish on above water areas. Suitable for use on topsides, external superstructure and external decks. For use at Newbuilding and Maintenance & Repair.

PRODUCT INFORMATION	Colour	QGB000-White, other colours available upon request
	Finish/Sheen	Semi-gloss
	Part B (Curing Agent)	QGA046
	Volume Solids	56% ±3% (ISO 3233:1998)
	Mix Ratio	7 volume(s) Part A to 1 volume(s) Part B
	Typical Film Thickness	100 microns dry (179 microns wet)
	Theoretical Coverage	5.6 m ² /litre at 100 microns dft, allow appropriate loss factors
	Method of Application	Airless Spray, Brush, Roller
	Flash Point (Typical)	Part A 35°C; Part B 50°C; Mixed 35°C

Drying Information	5°C	15°C	25°C	40°C
Touch Dry [ISO 9117/3:2010]	90 mins	75 mins	60 mins	45 mins
Hard Dry [ISO 9117-1:2009]	30 hrs	16 hrs	5 hrs	2.5 hrs
Pot Life	7 hrs	3.5 hrs	2 hrs	45 mins

Overcoating Data - see limitations	Substrate Temperature							
	5°C		15°C		25°C		40°C	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Interthane 870	30 hrs	ext	16 hrs	ext	5 hrs	ext	2.5 hrs	ext

REGULATORY DATA	VOC	377 g/lit as supplied (EPA Method 24) 280 g/kg of liquid paint as supplied. EU Solvent Emissions Directive (Council Directive 1999/13/EC) 362 g/lit Chinese National Standard GB23985
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Note: VOC values are typical and are provided for guidance purposes only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

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SYSTEMS AND COMPATIBILITY

Consult your International Paint representative for the system best suited for the surfaces to be protected.

SURFACE PREPARATIONS

Use in accordance with the standard Worldwide Marine Specifications.

All surfaces to be coated must be clean, dry and free from contamination. High pressure fresh water wash or fresh water wash, as appropriate, and remove all oil, grease, soluble contaminants and other foreign matter in accordance with SSPC-SP1 : solvent cleaning.

NEWBUILDING/MAJOR REFURBISHMENT

Interthane 870 should always be applied over a recommended primer coating scheme. The primer surface should be dry and free from all contamination, and Interthane 870 must be applied within the overcoating intervals specified (consult the relevant product data sheet).

Areas of breakdown, damage etc., should be prepared to the specified standard (e.g. Sa2½ (ISO 8501-1:2007) and primed prior to the application of Interthane 870

REPAIR/OBM

Interthane 870 should always be applied over a recommended primer coating scheme. The primer surface should be dry and free from all contamination, and Interthane 870 must be applied within the overcoating intervals specified (consult the relevant product data sheet).

Areas of breakdown, damage etc., should be prepared to the specified standard (e.g. Sa2½ (ISO 8501-1:2007) and primed prior to the application of Interthane 870

Interthane 870 may be applied directly over aged Interthane 870 following thorough fresh water washing and degreasing provided the coating to be overcoated is in an intact and tightly adherent condition. Loose or flaking coatings should be removed back to a firm edge and Interthane 870 or an appropriate primer should be used to repair the area before application of the full coat.

This product may be applied directly over most generic types of paint that have been aged for at least 3 months. It is advisable that a small trial be carried out before applying a full coat.

Consult your International Paint representative for specific recommendations.

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APPLICATION

Mixing	Material is supplied in 2 containers as a unit. Always mix a complete unit in the proportions supplied. Once the unit has been mixed it must be used within the working pot life specified. (1) Agitate Base (Part A) with a power agitator. (2) Combine entire contents of Curing Agent (Part B) with Base (Part A) and mix thoroughly with power agitator.
Thinner	International GTA056, GTA713, GTA733. Thinning is not normally required. Consult the local representative for advice during application in extreme conditions. Do not thin more than allowed by local environmental legislation.
Airless Spray	Recommended Tip Range 0.43-0.58 mm (17-23 thou) Total output fluid pressure at spray tip not less than 155 kg/cm ² (2200 p.s.i.)
Cleaner	International GTA713/GTA733/GTA056
Work Stoppages and Cleanup	Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with International GTA713/GTA733/GTA056. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed units.
Welding	In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation. In North America do so in accordance with instruction in ANSI/ASC Z49.1 "Safety in Welding and Cutting."

SAFETY

All work involving the application and use of this product should be performed in compliance with all relevant national Health, Safety & Environmental standards and regulations.

Prior to use, obtain, consult and follow the Material Safety Data Sheet for this product concerning health and safety information. Read and follow all precautionary notices on the Material Safety Data Sheet and container labels. If you do not fully understand these warnings and instructions or if you can not strictly comply with them, do not use this product. Proper ventilation and protective measures must be provided during application and drying to keep solvent vapour concentrations within safe limits and to protect against toxic or oxygen deficient hazards. Take precautions to avoid skin and eye contact (ie. gloves, goggles, face masks, barrier creams etc.) Actual safety measures are dependant on application methods and work environment.

EMERGENCY CONTACT NUMBERS:

USA/Canada - Medical Advisory Number 1-800-854-6813

Europe - Contact (44) 191 4696111. For advice to Doctors & Hospitals only contact (44) 207 6359191

China – Contact (86) 532 83889090

R.O.W. - Contact Regional Office

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LIMITATIONS

This product is not recommended for use in permanently immersed conditions.

Level of sheen and surface finish is dependent on application method. Avoid using a mixture of application methods whenever possible.

Maximum film build in one coat is best attained by airless spray. When applying by methods other than airless spray, the required film build is unlikely to be achieved. Application by air spray may require multiple cross spray pattern to attain maximum film build. Low or high temperatures may require specific application techniques to achieve maximum film build.

If application in one coat using brush and roller is desired then the undercoat shade should be chosen to match the final coat shade.

When applying Interthane 870 by brush or roller, it may be necessary to apply multiple coats to achieve the total specified system dry film thickness.

Applicators should be aware that the ability to apply Interthane 870 in one coat will be affected by the temperature of the substrate. At higher steel temperatures, lower film builds and thinner coats are likely to be achieved.

This product must only be thinned using the recommended International thinners. The use of alternative thinners, particular those containing alcohols, can severely inhibit the curing mechanism of the coating.

Do not apply at steel temperatures below 5°C.

When overcoating after weathering or aging, ensure the coating is fully cleaned to remove all surface contamination such as oil, grease, salt crystals and traffic fumes, before application of a further coat of Interthane 870.

Condensation occurring during or immediately after application may result in a matt finish and an inferior film.

Premature exposure to ponding water will cause colour change, especially in dark colours and at low temperatures.

Absolute measured adhesion of topcoats to aged Interthane 870 is less than that to fresh material, however, it is adequate for the specified end use.

Overcoating information is given for guidance only and is subject to regional variation depending upon local climate and environmental conditions. Consult your local International Paint representative for specific recommendations.

Apply in good weather. Temperature of the surface to be coated must be at least 3°C above the dew point. For optimum application properties bring the material to 21-27°C, unless specifically instructed otherwise, prior to mixing and application. Unmixed material (in closed containers) should be maintained in protected storage in accordance with information given in the STORAGE Section of this data sheet. Technical and application data herein is for the purpose of establishing a general guideline of the coating application procedures. Test performance results were obtained in a controlled laboratory environment and International Paint makes no claim that the exhibited published test results, or any other tests, accurately represent results found in all field environments. As application, environmental and design factors can vary significantly, due care should be exercised in the selection, verification of performance and use of the coating.

In the overcoating data section 'ext' = extended overcoating period. Please refer to our Marine Painting Guide - Definitions and Abbreviations available on our website.

UNIT SIZE	Unit Size	Part A		Part B	
		Vol	Pack	Vol	Pack
	20 lt	17.5 lt	20 lt	2.5 lt	3.7 lt
For availability of other unit sizes consult International Paint					
UNIT SHIPPING WEIGHT (TYPICAL)	Unit Size	Unit Weight			
	20 lt	58 Kg			
STORAGE	Shelf Life	12 months minimum at 25°C. Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.			

WORLDWIDE AVAILABILITY Consult International Paint.

IMPORTANT NOTE

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

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