

Rev. No: 02
27/07/2015

*TECHNICAL
DATA FORM*

ABC CHEMICAL IND. AND FOREIGN TRADE. LLC.

ABC PU SEA ADHESIVE

1 - PRODUCT DESCRIPTION

ABC PU Marine Glue is a one-component polyurethane wood glue. In the environment and It cures with the help of moisture in the wood.

2 - FEATURES

- Easy to apply, low viscosity.
- Build quickly.
- Water resistant (D4-DIN EN204).
- Can be used on lightly moist surfaces.
- It does not lose its strength in low and high temperatures.
- Breast and chemical resistant.
- Has excellent adhesion strength.

3 - APPLICATION AREAS

- Wooden materials are used together with many plastics such as metal, concrete, polystyrene foam Gluing material.
- In furniture and yacht manufacturing
- In boat manufacturing
- Adhesion to water needs

4 - USAGE FORM

Do not use at temperatures below 5 ° C. The pieces to be adhered properly Cleaned, dusted and degreased. At least one of the surfaces for strong adhesion It should be porous. The adhesive may be applied on one or both surfaces It should be applied. The surfaces should be pressed within 15 minutes. The layers should remain pressed for at least 2 hours. The newly applied adhesive can be cleaned with the aid of acetone.

5 - PACKAGING INFORMATION

<i>Product</i>	<i>Volume</i>	<i>Parcels</i>
PU Sea Glory	600 gr	12
PU Sea Glory	GW.560 gr	12
PU Sea Glory	100ml	30

6 - SHELF LIFE

- 12 months in unopened packaging (+5 ° C to +25 ° C)

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ATTENTION

- Protect from the dam. Keep away from children.

7- IMPORTANT

- Since the adhesive is dried with the aid of moisture in the air, Life may shorten. Therefore, make sure that the packaging is tightly closed after use. It should be.
- above +35 ° C and below -10 ° C cause the storage shelf life to shorten can.
- Pressing time; How much of the materials to be bonded with the Porous (absorbent).

8- SECURITY

Safe transport, storage and disposal of chemical products by users

Related to physical, ecological, toxicological and other safety related information and (MSDS) of the product containing information.

9- TECHNICAL SPECIFICATIONS

Curing System	Through air nemesis
Density	1.10 ± 0.03 gr / cm ³

Surface drying	50-60 min. (23 ° C, 50% humidity)
Viscosity	20 ° C 5000-10000 cp
Application temperature	+5 ° C to +40 ° C
Heat resistance	-30 ° C to +100 ° C (after fully curing)
Pressing time	Min. 2 hours*

9- NOT

The information contained herein relating to ABC products, and in particular the Recommendations, under normal conditions, and in the direction of ABC's recommendations, Current information that ABC has about the circumstances in which it is treated and applied, and In good faith on the basis of experience. For this reason, while using ABC products, Make sure that you apply it in the right conditions and in the right place, We are definitely sleeping. Otherwise, ABC is not responsible for any damages that may occur.