

Technical Data Sheet NR 42257

TRANSPARENT MONO/BICOMPONENT WATER BASED MATT BASE/TOP COAT

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ICA S.p.A. - Divisione ITALIAN COATINGS
Via Alcide De Gasperi, 73
36060 Romano D'Ezzelino (VI) ITALY
Tel. + 39 0424 8386 Fax + 39 0424 37497

PRODUCT: HW670828 TRANSPARENT MONO/BICOMPONENT WATER BASED MATT BASE/TOP COAT

DESCRIPTION: transparent mono/bicomponent water based base/top coat

USE: furniture and fittings for indoors

SPECIFICATIONS OF SUPPLIED PRODUCT

Physical state: milky liquid
Solid content %: 27 ± 2

Gloss: 20 ± 3 gloss

Minimum temp. of film formation: 15 °C

APPLICATION:
by spray with pneumatic, airmix or airless pistol

HARDENER:
at 5% in weight with SC290500

DRYING:
Touch dry: 60-90 minutes at 23°C and 60% R.H.
Stackable: vertically after 24 hours at 25°C and 60% R.H.
Sandable: after application of one coat wait min.2-6 hours; after two or more coats wait 12-24 hours. Use spaced grain 240/320 paper

DILUTION: with water up to 15%
QUANTITY TO APPLY: maximum 150 g/m²
NUMBER OF COATS: maximum 4
INTERVAL BETWEEN COATS: wait 2-4 hours
POT LIFE at 20°C: 4 hours diluted at 15% with water

STORAGE INFORMATION: store at temperatures above 5°C and below 35°C

SHELF LIFE AT 20°C: 12 months in correctly stored unopened tin

NB:
- Apply in temperatures above 15°C.
- Mix the product before use.

SPECIFICATIONS OF SUPPLIED PRODUCT CHARACTERISTICS UNITS

CHARACTERISTICS	UNITS	VALUE	METHOD
Specific gravity at 20°C:	g/ml	1.03 ± 0.05	MP01
DIN Visc.:	sec	90 ± 10 DIN4	MP04
Fineness:	µm	20 max.	MP12
pH value:	/	8.0 ± 0.5	MP13

The quality control value of the viscosity refers to the product immediately after checking. Any variations of the data specified in the technical data sheet could be due to circumstances such as length and conditions of storage.

Always verify the suitability of the product for the job to be done before application. We can not accept responsibility for the outcome.

The information contained in this technical data sheet, as well as any verbal information, is given to the best

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of our knowledge. We do not accept responsibility for obsolete or incorrect information. The information is to be considered obsolete when a new technical data sheet is issued. Please feel free to contact us to request the latest edition.