

EASY BLENDER**955 BLEND****D 95**

TECHNICAL SHEET

EDIT. 03/2016

PRODUCT TYPE

Easy Blender is a very low solid residue binder made up of special resins and additives able to amalgamate with the solid components of acrylic products (enamels or 2K-transparent) in any ratio to the extent of acting alone on the spot repair polished surface with surface tension reduced to the utmost.





















HOW TO USE

The above-described reaction mechanism permits using Easy Blender pure on the surface to be shaded off or directly in the enamel to gradually reduce the thickness during touch up and optimize the synergic effect when the enamel, reduced to minimum thickness, flows into pure Easy Blender applied on the previously polished and degreased old paint.

PRODUCT DILUTION AND SUPPORT PREPARATION CHART

PRODUCT	2K enamels catalyzable as per chart	Further dilution (50%) with Easy Blender	Easy Blender pure
SUPPORT	Sandpaper dry with P500-600 paper	Sandpaper dry with P1000 paper	Polishing and degreasing

EASY BLENDER
955BLEND

	Natura del prodotto Nature of product Produktbasis Nature du Produit			Spessore film secco Dry film thickness Trockenschichtstarke Epaisseur du film sec	
	Aspetto Appearance Aussehen Aspect			Appassimento Flash time Abluftzeit Dessèchement	
	Colore Colour Farbe Couleur			Fuori polvere (20° C) Dustfree Staubtrocknen Hors poussière	
	Viscosità vendita Selling viscosity Verkaufsviskosität Viscosité de vente			Secco al tatto (20° C) Tack free Berührungstrocknen Sec au toucher	
	Peso specifico Specific gravity Spezifisches gewicht Poids spécifique	0,920		Pronto al montaggio Dry to assemble Montage fertig Dur pour assemblage	
	Rapporto miscela Mixing ratio Mischverhältnis Proportion de melange			Essic. Completa Through drying 20°C Durchgetrocknet 60°C Sec en profondeur	
 	Prodotto - Product Produkt - Produit Catalizzatore - Hardener Durcisseur Catalyseur Diluente - Thinner Verdunner - Diluant		  	Sopraverniciabile Next coat wet-on-wet Überlackierbar Recouvrable Cart manuale bagnato Sanding by hand wet Schleifenman.nass Papier abrasif à l'eau Cart. Manuale secco Sanding by hand dry Schleifenman. Trocken Papier abrasif sec	
	Pot - life (20° C) Topfzeit (20° C) Vie en pot (20° C)			Roto orbitale bagnato Flat bed sander wet Schleifenmask.nass Orbital mouille	
	Viscosità applicazione Spraying viscosity Verarbeit viscosität Viscosité d'application			Roto orbitale secco Flat bed sander dry Schleifenmask.troc Orbital sec	
	Tazza a caduta Gravity feed spray gun Fließbecher Projecteur - buse			Lucidatura Polishing Polierung Polissage	
	Tazza ad aspirazione Suction feed spray gun Saugbecher Projecteur - buse			Resa mq/kg Yield Ergiebigkeit Rendement	
	Pressione aria (bar) Air pressure Luftdruck (bar) Pression d'application			Prodotti Complementari Subsidiary products	
	Numero mani Number of coats Spritzegänge Nombre des couches			Komplementar Produkte Produits Complementaires	
	Applicazione Spatola Application of putty Auftragung spachtel Application a spatule			Conservabilità Ageing Haltbarkeit Conservabilité	3 years in cool dry place

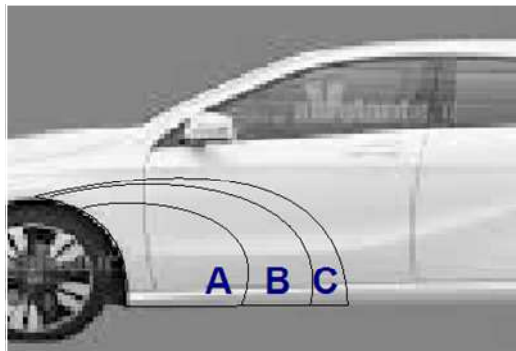
I dati forniti su questa scheda sono il frutto della nostra migliore esperienza. Tuttavia devono essere considerati quali informazioni senza alcun valore vincolante, anche per quanto riguarda eventuali diritti di proprietà di terzi e non esime il cliente da eseguire propri controlli dei prodotti da noi forniti allo scopo di stimare l' idoneità o meno ai procedimenti ed ai cicli previsti. L'applicazione e l'impiego dei prodotti avvengono

fuori dalle nostre possibilità di controllo e ricadono pertanto sotto l'esclusiva responsabilità del cliente. Nel caso venga chiesta una responsabilità, questa sarà limitata per i danni, al valore dei prodotti da noi forniti e impiegati dal cliente. Ovviamente noi garantiamo una costanza di qualità ineccepibile dei nostri prodotti.

955.BLEND

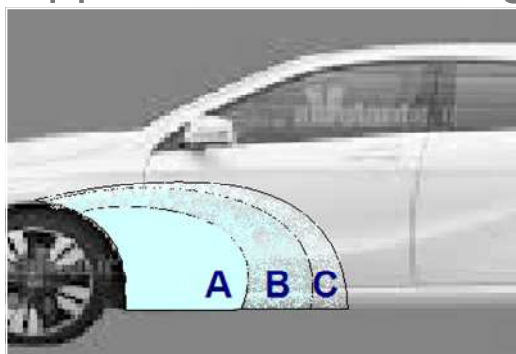
- FADING OUT - TECHNIQUE

Preparation of the support



- A. Spot repair area: Dry Sand with P500 or P600 abrasive paper
- B. Blending area: Dry Sand with P1000 abrasive paper
- C. Border area with original finish: polish and degrease it.

Application 2K direct gloss enamel



- A. Make the finish with enamel 2k direct gloss belonging to class 900 Multicryl according to technical sheet (available in the series 807, 812, 815, 820, 822, 903, 907, 910, 920).
- B. Apply the enamel diluted 50% with 955BLEND to decrease the solid residue and to gradually reduce the thickness in the shade
- C. Apply on the border area, between the repair zone and the original finish, previously polished and degreased, a small quantity of **pure 100% 955BLEND (air pressure 0,8 bar)** to further absorb the fumes and to obtain an homogeneous result.

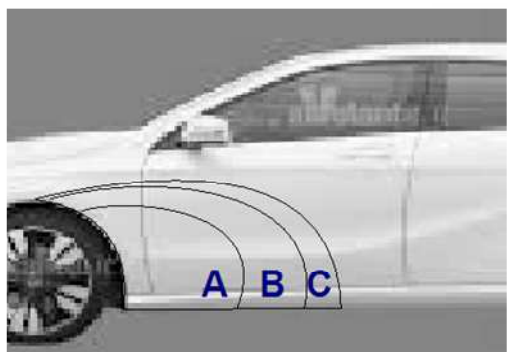
Application of the Clear Coat

The procedure can be done for all the clears in the range. The dilution of the Clear with 955BLEND allows you to gradually reduce the thickness, exponentially improving the final result in the gradient.

PALINAL

TOUCH UP WITH METALLIC & PEARL BASECOAT 825 – 925 – 927

Preparation of the support



Area A : Sand the filler with P500 sandpaper

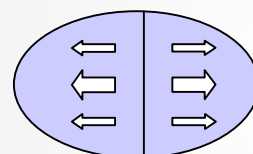
Area B : Sand the old painted area with P800 – P1000 sandpaper

Area C: Matt the old painted area with *Scotchbrite*

Application of the base coat mat

▪ Apply one coat of **900.FIX1** on the areas **A, B and C** ; air pressure of the gun 1,8 Bar .

▪ After 3 minutes, apply, **only on the area A**, the base coat mat diluted according to the technical sheet. Air pressure at 1,5 Bar and inclination of the gun at 45°. The application has to be made starting from the center of the main touch-up in direction of the exterior like in this picture



▪ Dilute the basecoat still in the gun at 30% more with **074.DS** thinner, apply this compound on the **areas A and B** respecting the following instruction: air pressure at 1,3 bar, inclination of the gun at 45°, application distance of 45 cm.

If it's necessary, apply *the fumes of this compound* also on the **Area C**.

PALINAL

Vernici per l'Industria