

PRODUCT (A PART)	LUCIDO ACRILICO 3359		
TECHNICAL DESCRIPTION	GLOSSY TRANSPARENT ACRYLIC TOP-COAT		
SPECIFICATION AND CHARACTERISTICS	Optimum transparency Optimum surface hardness Optimum wetting Optimum adhesion to substrate	Optimum filling power High compatible with universal pastes Optimum resistance to yellowing	
VERSION / GLOSS			

RECOMMENDED USE

SECTOR OF APPLICATION	General uses for open and close pore cycles – suitable for lacquers fixing						
CATALYST	C3360B		40%	by weight	40%	by volume	on A part
APPLICATION	quantity g/mq	nozzle	pressure	THINNER	Special thinner - DK164		
Airbrush Spray	100-120	1.6-1.8	Bar 2.5-3.5	30-40% by weight	30-40% by volume	on A part	
Airless / Airmix	100-120	9-11		20-30% by weight	20-30% by volume	on A part	
Roller / Brush	60-80						

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Clear		GENERAL REMARKS			
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 5	120	Drying at 20°C and 65% R.H.			
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-1000	/	DUST FREE	30 min		
SOLID PART (A PART)	%	+/- 2	53	TOUCH DRY	5 h		
SOLID PART (B PART)	%	+/- 2	44	STACKABLE	>24 h		
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1	SANDING	/		
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.98	COMPLETELY DRY IN	12 h		
POT-LIFE / GEL TIME	min	+/- 10	>8	FORCED AIR AT 35°C	6 h		
OPACITY / GLOSS	gloss	+/- 2	LABEL	OVERCOATING BY TOP-COAT	12 h		
HARDNESS	pencil	/	/	INTERVAL BETWEEN COATS (MIN/MAX)	30 min / 2 h		

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Various
DYE	Various
PRIMER/BASECOAT	Various
SANDING	Sandpaper 280-320 grain
TOP-COAT	LA3599

ALTERNATIVE CATALYSTS	C340S 40-80%	It increases drying quickness.
ALTERNATIVE THINNERS	DK115	Retardant thinner for application in hot and/or high relative humidity conditions (5-10% on A part).

PACKETS	1 – 5 – 10 – 25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor and outdoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions