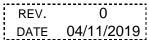


TECHNICAL DATA SHEET



PRODUCT

FONDO POLIURETANICO BIANCO 186V

(A PART) TECHNICAL DESCRIPTION	WHITE POLYURETHANE BASE-COAT				
SPECIFICATION AND CHARACTERISTICS	Optimum filling power Optimum vertical hold Optimum mechanical sanding Easy manual sanding	Good drying speed Optimum resistance to over coating Optimum elasticity and adhesion to the substrate			
VERSION / GLOSS					

RECOMMENDED USE								
SECTOR OF APPLICATION	General uses on MDF end Wood							
CATALYST	Сгрре			40%	by weight	60%	by volume	on A part
APPLICATION	quantity g/mq	Nozzle	pressure	THINNER	ł	DK12	9	
Airbrush Spray Airless / Airmix Roller / Brush		1.6-1.8 9-11-13	Bar 2.5-3.5	10-30% 10-30%	, 0		by volume by volume	on A part on A part

CHEMICAL-PHYSICAL CHARACTERISTICS	(IST-Q-12/02)
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GENERAL REMARKS

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ASPECT / PHYSICAL STATE colour		White		Drying at 20°C and 65% R.H.	
VISCOSITY DIN 4 (53211)20°c	Sec	+/- 5	/	DUST FREE	15 min
VISCOSITY BROOKFIELD 20°c	мPA*s	+/-1000	12.000	TOUCH DRY	1 h
SOLID PART (A PART)	%	+/- 2	75	STACKABLE	4 h
SOLID PART (B PART)	%	+/- 2	25	SANDING	6 h
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.41	COMPLETELY DRY IN	12 h
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.95	FORCED AIR AT 35°C	/
POT-LIFE / GEL TIME	h	+/- 1	6	OVERCOATING BY TOP-COAT	6 h
OPACITY / GLOSS	gloss	+/- 2	/	INTERVAL BETWEEN COATS (MIN/MAX)	min 30/ 2 h
HARDNESS	pencil	/	/		

RECOMMENDED COATING SYSTEM					
SUBSTRATE / WOOD	MDF – Wood				
PRIMER/BASECOAT	FPB186V-two coats of 150-250gr / m2				
SANDING	Sandpaper 280-600 grain				
TOP-COAT	KPB100 – KPB205BV – LPB503 – LPB555				

ALTERNATIVE CATALYSTS	C356 C336 50%	Increases drying speed. Increases physical characteristics by improving over-painting		
ALTERNATIVE THINNERS	DK110	Medium evaporation solvent		
PACKETS	25			
SHELF LIFE	12 months at 20°c in original pack.			
SAFETY ADVICES	See information in the safety data sheet.			
GENERAL NOTES	Products for indoor use.			
responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions				

