

PRODUCT (A PART)	OPACO POLIURETANICO BIANCO 256V		
TECHNICAL DESCRIPTION	WHITE MATT POLYURETHANE TOP-COAT		
SPECIFICATION AND CHARACTERISTICS	Optimum surface hardness Fast drying Optimum hiding power Optimum vertical hold	Good softness Good leveling	
VERSION / GLOSS	10-20-30-50		

RECOMMENDED USE

SECTOR OF APPLICATION	General uses – flat parts – furniture – doors						
CATALYST	C336I	Not yellowing	50%	by weight	70%	by volume	on A part
APPLICATION	quantity g/mq	nozzle	pressure	THINNER	DPK 129 – DK110		
Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40%	by weight	30-50%	by volume on A part
Airless / Airmix	100-120	9-11		15-30%	by weight	20-40%	by volume on A part
Roller / Brush							

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	White		GENERAL REMARKS			
VISCOSITY DIN 4 (53211) 20°C	Sec	+/- 5	/	Drying at 20°C and 65% R.H.			
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-200	1300	DUST FREE	20 min		
SOLID PART (A PART)	%	+/- 2	66	TOUCH DRY	1 h		
SOLID PART (B PART)	%	+/- 2	22	STACKABLE	12 h		
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.33	SANDING	/		
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.95	COMPLETELY DRY IN	8 h		
POT-LIFE / GEL TIME	min	+/- 10	3	FORCED AIR AT 35°C	4 h		
OPACITY / GLOSS	gloss	+/- 2	LABEL	OVERCOATING BY TOP-COAT	12 h		
HARDNESS	pencil	/	/	INTERVAL BETWEEN COATS (MIN/MAX)	min 30 / 2 h		

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Various
SEALER	IP3567M
PRIMER/BASECOAT	FPB116V – FPB124 - FPXB3434RE
SANDING	Sandpaper 280-600 grain
TOP-COAT	KPB256V

ALTERNATIVE CATALYSTS	C1370I	Non-yellowing. Universal uses.
	C1874	General uses. Yellowing.
ALTERNATIVE THINNERS	DK111	Medium quickness evaporation.
	RAC100	For application in hot and/or high relative humidity conditions (5-10% on A part).

PACKAGES	25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions