



TECNICAL DATA SHEET

Triomix enamel 3 in 1 alkyd paint - semi - gloss

Product code: 10520

Product Description:

Alkyd resin, surface dry very fast, one-component, semi-gloss finish can be applied to any kind of surface with high filling power.

General Use:

Metals, agriculture and iron and steel industry, LPG tubes, industrial shelving, steel doors, garden decorations, such as a general purpose topcoat paint that can be used for multiple purposes.

Specification:

Density	: 1,15-1,35g/ml
Solid %	: Weight : 60-70 : Volume : 50-60
Viscosity	: 200-300 sec
Application Viscosity	: 18-22 sec
Thinning	: 20°C, 25-30% thinner for airbrush application, thinned with 30-35% Thinner in metallic colors.
Gloss	: 50-60 Gloss
Sag Strength	: 200-300 sec 25-30 mills-625-750 micron 18-22 sec 5-9 mills-125-225 micron

Drying Times :

Drying Times 20°C	Dust Dry	Touch Dry	Hard Dry
	5-10 min.	10-20 min.	4-6 h

Coverage	Dry film	Wet Film	Spreading
Applicable (MICRON)	30-50	50-90	8-14 m ² /lt 6-12 m ² /kg
Recommended(MICRON)	40	70	10m ² /lt 8m ² /kg

Application:

Pneumatic and airless spray, immersion, pouring, can be applied by brush or roller. Apply primer before the product. Depending on the surface it applied as a single layer or two diagonal seams. 10-20% of the dipping and molding applications, the spray should be applied at a rate of 25-35% thinning. Suitable thinning colouri stirred until homogeneous and allowed to stand for removal of the foam. Surface oil, rust and dirt on a variety of suitable cleaning chemicals or at least 40-50 micron dry film thickness on the surface after cleaning with paint thinner applied to the surface so as to leave a single layer or two cross-shaped floor.

Shelf life 2 years in unopened package