

Asociación para el Estudio de las Tecnologías de Equipamiento de Carreteras, S.A

Quality control:

Durability test for road marking materials
 Road marking, performance in use





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TEST FOR THE DURABILITY OF ROAD MARKING MATERIALS

	(Durabilit	y test accord	ing to EN 13197	:2011+A1:2014)	1					
	TEST REP					REF.	4.5	69		
Delivered to:	oville ibelief on.									
	C/ Acústica, 10-12 (,	~.						
	08755 CASTELLBIS	BAL (Barce	elona) ESPA	NA						
Issue date:	January 08th, 2019									
A) INFORM	MATION PROVIDED BY THE C	USTOM	ER							
•										
Trade mark:	BASE MATERIAL									
Nature:	SIGNALINE (SB0-3000-10)									
	White alkyd paint 720 q/m²									
Dossage Producer:	720 g/m ² SIGNATEKMA A.\$			-	Thic	kness	-	μm		
Applied by:	Spray									
7	[-p.u/									
	DROP ON MATERIALS									
	Glass beads	1	Antiskid ag	gregates	G	Glass beads/Antiskid aggregates				
Trade mark:	ECHOSTAR 5 SBP		-				-			
Nature:	Glass beads		-				-			
Dossage g/m ²	480 -					•				
Producer:	SOVITEC IBÉRICA S.A.					-				
Applied by:	Drop-on		-				-			
	PREMIX GLASS BEADS									
Trade mark:	-]					٦			
Nature:	-			Reference	of test pla	te receivided				
Dossage g/m ^{2:}	•	1		111111111		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	4			
Producer:										
-		J		<i>A111111111</i>		<i></i>	7			
B) TEST RE	ESULTS: initial and retained values and	their technic	al classes, in	accordance	with EN 143	36:2018				
TVDE OF MATE										
TYPE OF MATE	RIAL: White alkyd paint without prem	ix glass bead	ds applied by	spray and wi	ith drop-on g	glass beads.				
CHARACTERIS	TIC OF THE ROAD MARKING: (in acco	rdance with	EN 1436:201	8)		Not	structured			
	E C U V C C C U C C C C C C C C C C C C C			***********	11111	3345144443114	11111111111111	81.54111111111		
CLASS OF ROU			Rough	ness of the te	est plate on	which the ass	embly has be	en tested		
(in accordance with En	1 13197:2011+A1:2014)				or plate on	Willow the ass	embly has be	en lesteu		
	DURABILITY LEVEL		Tra	ffic classes	correspond	ling to each I	evel of durat	oility		
						with EN 1436:20				
expressed in TRAFFI	C CLASSES, in accordance with EN 13197:2011+A	1:2014	dry R _L	rain RR	wet RW	β	Qd	SRT		
11	IITIAL PO		R3	NPD	NPD	B5	Q5.	ST		
	P4	Miller	R4	NPD	NPD	B5	Q5	6.6.4.6.2.4.6.6.6		

DURABILITY	Traffic classes corresponding to each level of durability in accordance with EN 1436:2018						
expressed in TRAFFIC CLASSES, in accord	dry R _L	rain RR	wet RW	β	Qd	SRT	
INITIAL	P0	R3	NPD	NPD	B5	Q5.	SI
RETAINED	P4	R4	NPD	NPD	B5	Q5	51
	P5	R4	NPD	NRD	B5	Q5	St
1127711125	P6	R4	NPD	NPD	B5	Q5	\$1
	P7	R4	NPD	NPD	B5	Q5	\$1
DRYING TIME (in accordance with				3			

The TRAFFIC CLASSES have been assigned based on the measured mean values, without considering their measurement uncertainties.

The results in this report relate only to the samples tested and can not be extended to other manufacturer's production

Date of commencement of the test:	November 12th, 2018	Date of end of the test:	November 07th, 2018



1.- Test conditions

in accordance with the specifications given in EN 13197:2011+A1:2014

Mixture:

Size

Material temperature (thermoplastic) °C

Antiskid aggregates:

Roughness RG2 Test plates Test plates orientation Parallel to the movement of the loading wheels

16°C HR: ta amb: Test conditions during application

Film maker material: 5,97 Glass beads: 0,00 Materials applied, % desviation on requested NEUMÁTICO COMERCIAL 205/60 R15 Test Tyres

Numer of wheels 3000 ± 300 Load on wheels (N) 0.25 ± 0.02 Tyre air pressure (Mpa)

0° ± 20' Support angle (degrees) Steering angle (degrees) alternating + 1° (± 10') / - 1° (± 10')

Room temperature

between + 5°C and + 10°C In acordance with EN 13197:2011+A1:2014 Dryving cycle

0,01; 0,1; 0,2; 0,5; 1,0; 2,0; 3,0 y 4,0 x 10⁶ Periodicity of measurements Deviation:

Pass/fail criteria

	UIREMENTS OF THE I	ROAD MARKING ASSEMBLY 436:2018	TRAFFIC CLASSES - REQUIRED № OF ROLL-OVERS in accordance with EN 13197:2011+A1:2014			
CHARACTERISTIC TECHINCAL CLASSES AND MINIMUM			TRAFFIC CLASS	Nº roll-overs x 10 ⁶		
CHARACTERISTIC		VALUES	P0	<0,05		
Night-time visibility under Conditions: R _L DRY		R2 (100) ¹ - R1 (80) ²	P1	0,05 (optional)		
		RR1 (25)	P2	0,1		
(mcd·m ⁻² ·lx ⁻¹)	R, WET	RW1 (25)	P3	0,2		
(**************************************	(x,y)	inside the relevant polygon	P4	0,5		
Day-time visibility	β	B2 (0,3) ¹ - B1 (0,2) ²	P5	1,0		
	Qd (mcd·m-2·lx-1)	Q2 (100) ¹ - Q1 (80) ²	P6	2,0		
Skid resistence	SRT	S1 (45)	P7	4,0		
) for white colour						
) for yellow colour						

3.- TEST RESULTS: initial and retained values and their technical classes

in accordance with EN 1436:2018

CHARACTERISTIC		value and for each number of wheel passages x 10 ⁶							Uncertainty	
		0,01 (P0)	0,1 (P2)	0,2 (P3)	0,5 (P4)	1,0 (P5)	2,0 (P6)	3,0	4,0 (P7)	Oncertainty
Night-time visibility R _L , mcd·m ⁻² ·lx ⁻¹	dry R _L	169	189	193	222	231	224	235	215	±7%
	rain RR	NPD	NPD	NPD	NPD	NPD	NPD	NPD	NPD	±7%
	wet RW	NPD	NPD	NPD	NPD	NPD	NPD	NPD	NPD	±7%
Day-time visibility	X	0,325	0,326	0,327	0,329	0,329	0,330	0,329	0,331	± 0,004
	У	0,345	0,347	0,349	0,352	0,350	0,353	0,350	0,353	± 0,004
	β	0,740	0,718	0,705	0,670	0,665	0,656	0,624	0,616	± 0,014
	Qd (mcd·m ⁻² ·lx ⁻¹)	275	272	268	256	252	249	246	226	±9%
Skid resistence	SRT corr.	47	46	45	45	45	45	45	45	± 5
	Temperature slider (°C)	14	13	13	14	13	11	10	10	± 2,8

4.- Key words for the identification of type of material, intended use and technical classes

The intended use is defined by three groups of key words.

A first key word to identify if it is for permanent or temporary purposes.

For permanent road marking. P

For temporary road marking.

A second key to identify the retroreflective properties of the road marking

For road markings retroreflective under dry conditions For road markings retroreflective under dry and wet conditions

RR For road markings retroreflective under dry, wet and rain conditions

For non retroreflective road markings. NR

The third key is to identify the type of road marking Conventional road marking

Road marking with special properties to enhance the retroreflection in wet or rainy conditions

5.- Interpretative note

The results in this report relate only to the samples tested and can not be extended to other manufacturer's production

The performace levels achieved by a road marking system on the durability test, shall not be interpreted as being a guarantee for the working life in practice. The latter depends on many factors beyond the materials such as desing, location (type of road surface, weather conditions, etc.) and application conditions

aetec	REF. Issue date Laboratory Manager	Document reference
Page 2 of 2	Lauren hor Neh	I-6-MC (E) Rev. 10
Fage Z OI Z	4.569 January 08th, 2019 Cable Act	I-6-MC (E) Rev. 10
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This report is identical to the original spanish version	D. Francisco J. Guerra	