

<b>PRODUCT</b> (A PART)	<b>FPV115B</b>		
	<b>FONDO POLIURETANICO BIANCO 115</b>		
<b>TECHNICAL DESCRIPTION</b>	WHITE POLYURETHANE BASE-COAT		
<b>SPECIFICATION AND CHARACTERISTICS</b>	Good vertical hold Good filling power Good adhesion to substrate Good wetting	Good sanding Fast drying Good versatility	
<b>VERSION / GLOSS</b>			

**RECOMMENDED USE**

<b>SECTOR OF APPLICATION</b>	General uses – MDF – wooden substrates						
<b>CATALYST</b>	<b>C353</b>	40%	by weight	60%	by volume	on A part	
<b>APPLICATION</b>	quantity g/mq	Nozzle	pressure	<b>THINNER</b>	DK129		
Airbrush Spray	150-250	1.6-1.8	Bar 2.5-3.5	10-30% by weight	20-40% by volume	on A part	
Airless / Airmix	150-250	9-11-13		10-30% by weight	20-40% by volume	on A part	
Roller / Brush							

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

ASPECT / PHYSICAL STATE	colour	White	
VISCOSITY DIN 8 20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-2000	30.000
SOLID PART (A PART)	%	+/- 2	78
SOLID PART (B PART)	%	+/- 2	22
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.55
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.92
POT-LIFE / GEL TIME	min	+/- 30	120
OPACITY / GLOSS	gloss	+/- 2	/
HARDNESS	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.	
<b>DUST FREE</b>	15 min
<b>TOUCH DRY</b>	1 h
<b>STACKABLE</b>	6 h
<b>SANDING</b>	6 h
<b>COMPLETELY DRY IN</b>	12 h
<b>FORCED AIR AT 35°C</b>	4 h
<b>OVERCOATING BY TOP-COAT</b>	6 h
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	30 min/ 2 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	MDF – Wood
<b>SEALER INSULATOR</b>	IP2139 – FPB2869 – IP3567M
<b>PRIMER/BASECOAT</b>	FPB115
<b>SANDING</b>	Sandpaper 280-600 grain
<b>TOP-COAT</b>	KPB205BV – KPB256V – LPB530

<b>ALTERNATIVE CATALYSTS</b>	C318	Increases the film's elasticity
<b>ALTERNATIVE THINNERS</b>	DK110 DK111	Medium-slow quickness evaporation Medium quickness evaporation.

<b>PACKETS</b>	5 – 10 – 25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.

responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions