

PRODUCT (A PART)	FA1418B		
	FONDO ALL'ACQUA BIANCO		
TECHNICAL DESCRIPTION	WHITE WATER-BASED PRIMER		
SPECIFICATION AND CHARACTERISTICS	Optimum versatility Good filling power Optimum vertical hold Optimum fullness	Good sanding One and Bi-component Optimum adhesion on substrate Good wetting	
VERSION / GLOSS			

RECOMMENDED USE

SECTOR OF APPLICATION	General uses for interior – MDF – wood							
CATALYST	I3832 – C391P				5%			
APPLICATION	quantity g/mq	nozzle	pressure	THINNER	Demineralized Water			
conventional spray	120-160	1.8-2.2	2.5-3.5 Atm	10-30 by weight	10-30	by volume	on A part	
Airless / Airmix	120-160	11-13	4-5 Atm	0-20 by weight	0-20	by volume	on A part	
Roller / Brush								

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Whiting	
VISCOSITY DIN 4 (53211)20°C	Sec	+/- 10	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-400	4000
SOLID PART (A PART)	%	+/- 2	52
SOLID PART (B PART)	%	+/- 2	/
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.27
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	/
POT-LIFE / GEL TIME	h	+/- 10'	/
OPACITY / GLOSS	gloss	+/- 5	/
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	0.5 h
TOUCH DRY	2 h
STACKABLE	24 h
SANDING	6 h
COMPLETELY DRY IN	24 h
FORCED AIR AT 35°C	/
OVERCOATING BY TOP-COAT	6 h
INTERVAL BETWEEN COATS (MIN/MAX)	3 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Wooden surfaces – MDF
INSULATOR	ISA1610 - against the leakage of wood extractives (tannins) - 100-120gr/m2
PRIMER/BASECOAT	FA1418B
SANDING	Sandpaper 320-400 grit
TOP-COAT	OA1345B-OA1355B-OA1341B-OA1342B

DILUENTI ALTERNATIVI

PACKAGES	5 – 10 – 25
SHELF LIFE	6 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	<ul style="list-style-type: none"> - Temperature of application between +10° and +30° C. - Storage temperature between +5° and +28° C.
NOTES	<ul style="list-style-type: none"> - MDF: apply a coat of FA1418B of 100-130 g/m2, wait 2-3 hours and apply another coat of 130-150 g/m2. Sand after 12-24 hours and apply the top-coat. - For woody essences containing tannins, apply a coat of 100-120g/m2 of ISA1600. After 4-6 hours, WITHOUT SANDING, apply a coat of 150-200 g/m2 of FA1418B
responsibility of final results of coating system rests entirely with the users who shall make sure that product is in compliance with requirement of substrates used and working conditions	