

<b>PRODUCT</b> (A PART)	<b>FPV124B</b> <b>FONDO POLIURETANICO BIANCO 124</b>
<b>TECHNICAL DESCRIPTION</b>	WHITE POLYURETHANE BASE-COAT
<b>SPECIFICATION AND CHARACTERISTICS</b>	Optimum filling power Optimum vertical hold Optimum sanding Fast drying Optimum resistance to overcoating
<b>VERSION / GLOSS</b>	

**RECOMMENDED USE**

SECTOR OF APPLICATION	General uses on MDF							
CATALYST	CFPPE-C305			40%	by weight	60%	by volume	on A part
APPLICATION	quantity g/mq	Nozzle	pressure	THINNER		DK110 – DPK129		
Airbrush Spray	150-250	1.6-1.8	Bar 2.5-3.5	10-30%	by weight	20-40%	by volume	on A part
Airless / Airmix	150-250	9-11-13		10-30%	by weight	20-40%	by volume	on A part
Roller / Brush								

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

<b>ASPECT / PHYSICAL STATE</b>	colour	White	
<b>VISCOSITY DIN 4 (53211) 20°C</b>	Sec	+/- 5	/
<b>VISCOSITY BROOKFIELD 20°C</b>	MPA*s	+/-2000	28.000
<b>SOLID PART (A PART)</b>	%	+/- 2	77
<b>SOLID PART (B PART)</b>	%	+/- 2	26
<b>SPECIFIC WEIGHT (A PART)</b>	kg/lt	+/- 0.02	1.49
<b>SPECIFIC WEIGHT (B PART)</b>	kg/lt	+/- 0.02	0.95
<b>POT-LIFE / GEL TIME</b>	h	+/- 1	8
<b>OPACITY / GLOSS</b>	gloss	+/- 2	/
<b>HARDNESS</b>	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.		
<b>DUST FREE</b>		10 min
<b>TOUCH DRY</b>		1 h
<b>STACKABLE</b>		2 h
<b>SANDING</b>		3 h
<b>COMPLETELY DRY IN</b>		8 h
<b>FORCED AIR AT 35°C</b>		/
<b>OVERCOATING BY TOP-COAT</b>		3 h
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>		min 30/ 2 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	MDF – Wood
<b>SEALER INSULATOR</b>	IP3567M
<b>PRIMER/BASECOAT</b>	FPB124
<b>SANDING</b>	Sandpaper 280-600 grain
<b>TOP-COAT</b>	KPB100 – KPB205BV – LPB503 – LPB555

<b>ALTERNATIVE CATALYSTS</b>	C318	Increase verticality.
	C336I	Non-yellowing. Increases chemical-physical characteristics.
<b>ALTERNATIVE THINNERS</b>	DK164	Retardant thinner for summer or wet periods (5-10% on A part).
	DK111	Medium quickness evaporation.

<b>PACKETS</b>	25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.

in compliance with requirement of substrates used and working conditions