

PRODUCT (A PART)	POLYURETHANE BLACK PAINT - 95% GLOSSY - 38	
TECHNICAL DESCRIPTION		
SPECIFICATION AND CHARACTERISTICS	Optimum transparency Optimum fullness Optimum surface hardness Good yellowing resistance	Optimum brilliance Optimum wetting Suitable for polishing Converter for pigmented colours
VERSION / GLOSS		

RECOMMENDED USE

SECTOR OF APPLICATION	General uses for interior furniture – suitable for lacquers fixing						
CATALYST	C38		50-100% by weight	50-100% by volume	on A part		
APPLICATION	quantity g/mq	nozzle	pressure	THINNER	Special thinner DK164		
Airbrush Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40% by weight	20-40% by volume	on A part	
Airless / Airmix	100-120	9-11		30-50% by weight	30-50% by volume	on A part	
Roller / Brush							

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Colourless	
VISCOSITY DIN 4 (53211) 20°C	Sec	+/- 3	25
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-1000	/
SOLID PART (A COM)	%	+/- 2	55
SOLID PART (B COM)	%	+/- 2	32,5
SPECIFIC WEIGHT (A COM)	kg/lt	+/- 0.02	1.02
SPECIFIC WEIGHT (B COM)	kg/lt	+/- 0.02	0.97
POT-LIFE / GEL TIME	min	+/- 10	>4
OPACITY / GLOSS	gloss	+/- 2	100
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	20 min
TOUCH DRY	3 h
STACKABLE	12 h
SANDING	/
COMPLETELY DRY IN	8 h
FORCED AIR AT 35°C	4 h
OVERCOATING BY TOP-COAT	8 h
INTERVAL BETWEEN COATS (MIN/MAX)	30 min / 2 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Various
DYE	Various
PRIMER/BASECOAT	IPN2807MX – FPXN3848 – FPXB3434RE
SANDING	Sandpaper 280-600 grain
TOP-COAT	LPN38

ALTERNATIVE CATALYSTS	C340 C340S	Universal uses, it increases chemical-physical characteristics. Minor drying quickness, higher leveling and fullness
ALTERNATIVE THINNERS	DK111 RAC100	Medium quickness evaporation. Retardant thinner for application in hot and/or high relative humidity conditions (5-10% on A com.).

PACKETS	5 – 10 – 25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.