

PRODUCT (A PART)	OPV256BV OPACO POLIURETANICO BIANCO 256V	
TECHNICAL DESCRIPTION	WHITE MATT POLYURETHANE TOP-COAT	
SPECIFICATION AND CHARACTERISTICS	Optimum surface hardness	Good softness
	Fast drying	Good leveling
	Optimum hiding power	
	Optimum vertical hold	
VERSION / GLOSS	10-20-30	

RECOMMENDED USE

SECTOR OF APPLICATION	General uses – flat parts – furniture – doors							
CATALYST	C336I	Not yellowing		50%	by weight	70%	by volume	on A part
APPLICATION	quantity g/mq	nozzle	pressure	THINNER		DPK 129 – DK110		
Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40%	by weight	30-50%	by volume	on A part
Airless / Airmix	100-120	9-11		15-30%	by weight	20-40%	by volume	on A part
Roller / Brush								

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	White	
VISCOSITY DIN 4 (53211) 20°C	Sec	+/- 5	/
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-200	1300
SOLID PART (A PART)	%	+/- 2	66
SOLID PART (B PART)	%	+/- 2	22
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	1.33
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	0.95
POT-LIFE / GEL TIME	min	+/- 10	3
OPACITY / GLOSS	gloss	+/- 2	LABEL
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.	
DUST FREE	20 min
TOUCH DRY	1 h
STACKABLE	12 h
SANDING	/
COMPLETELY DRY IN	8 h
FORCED AIR AT 35°C	4 h
OVERCOATING BY TOP-COAT	12 h
INTERVAL BETWEEN COATS (MIN/MAX)	min 30 / 2 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD SEALER	Various IP3567M
PRIMER/BASECOAT	FPB119V – FPB124 - FPXB3434
SANDING	Sandpaper 280-600 grain
TOP-COAT	KPB256V

ALTERNATIVE CATALYSTS	C1370I	It increases chemical and physical characteristics. Not yellowing.
	C348I	It increases chemical and physical characteristics. Not yellowing.
	C1874	General uses. Yellowing.
ALTERNATIVE THINNERS	DK111	Medium quickness evaporation.
	RAC100	For application in hot and/or high relative humidity conditions (5-10% on A part).

PACKAGES	25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

In compliance with requirement of substrates used and working conditions