

PRODUCT (A PART)	FONDO NITRO SUPER ALTA COPERTURA 2778 TIX		
TECHNICAL DESCRIPTION	NITRO BASE-COAT		
SPECIFICATION AND CHARACTERISTICS	Optimum transparency	Good filling power	
	Optimum vertical hold	Good sanding	
	Fast drying		
VERSION / GLOSS	Dye samples on request		

RECOMMENDED USE

SECTOR OF APPLICATION	General uses for interior furniture							
CATALYST	by weight				by volume		on A part	
APPLICATION	quantity g/mq	nozzle	pressure	THINNER		DN07D- DK129		
Airbrush Spray	120	1.6-1.8	Bar 2.5-3.5	30-50%	by weight	30-50%	by volume	on A part
Airless / Airmix	120	9-11		20-40%	by weight	20-40%	by volume	on A part
Roller / Brush								

CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)

ASPECT / PHYSICAL STATE	colour	Straw yellow	
VISCOSITY DIN 4(53211)20°C	Sec	+/- 15	150
VISCOSITY BROOKFIELD 20°C	MPA*s	+/-300	/
SOLID PART (A PART)	%	+/- 2	34
SOLID PART (B PART)	%	+/- 2	/
SPECIFIC WEIGHT (A PART)	kg/lt	+/- 0.02	0.96
SPECIFIC WEIGHT (B PART)	kg/lt	+/- 0.02	/
POT-LIFE / GEL TIME	min	+/- 10	/
OPACITY / GLOSS	gloss	+/- 2	/
HARDNESS	pencil	/	/

GENERAL REMARKS

Drying at 20°C and 65% R.H.		
DUST FREE		10/15 min
TOUCH DRY		2 h
STACKABLE		12 h
SANDING		/
COMPLETELY DRY IN		4 h
FORCED AIR AT 35°C		2 h
OVERCOATING BY TOP-COAT		6 h
INTERVAL BETWEEN COATS (MIN/MAX)		min 30/ 2 h

RECOMMENDED COATING SYSTEM

SUBSTRATE / WOOD	Various
DYE	Various
PRIMER/BASECOAT	FNSAC2778TIX
SANDING	Sandpaper 280-320 grain
TOP-COAT	FN3700G

ALTERNATIVE CATALYSTS	C5M	It increases chemical-physical characteristics (3-5%).
ALTERNATIVE THINNERS	DPK110	Medium quickness evaporation.
	RAC100	For application in hot and/or high relative humidity conditions (5-10 on A part).

PACKETS	5 - 10 - 25
SHELF LIFE	12 months at 20°C in original pack.
SAFETY ADVICES	See information in the safety data sheet.
GENERAL NOTES	Products for indoor use.

in compliance with requirement of substrates used and working conditions