

<b>PRODUCT</b> ( A PART )	<b>FNB721</b> <b>FONDO NITRO BIANCO 3245 E</b>	
<b>TECHNICAL DESCRIPTION</b>	WHITE NITRO BASE-COAT	
<b>SPECIFICATION AND CHARACTERISTICS</b>	Optimum hiding power Optimum filling Optimum vertical hold	Optimum elasticity Fast drying Good sanding
<b>VERSION / GLOSS</b>	Dye samples on request	

**RECOMMENDED USE**

SECTOR OF APPLICATION	General uses for interior furniture							
CATALYST	by weight				by volume		on A part	
APPLICATION	quantity g/mq	nozzle	pressure	THINNER		DN07		
Airbrush Spray	100-120	1.6-1.8	Bar 2.5-3.5	20-40%	by weight	20-40%	by volume	on A part
Airless / Airmix	100-120	9-11		15-30%	by weight	15-30%	by volume	on A part
Roller / Brush								

**CHEMICAL-PHYSICAL CHARACTERISTICS (IST-Q-12/02)**

<b>ASPECT / PHYSICAL STATE</b>	colour	White	
<b>VISCOSITY DIN 8 20°C</b>	Sec	+/- 5	60
<b>VISCOSITY BROOKFIELD 20°C</b>	MPA*s	+/-300	3500
<b>SOLID PART (A PART)</b>	%	+/- 2	51
<b>SOLID PART (B PART)</b>	%	+/- 2	/
<b>SPECIFIC WEIGHT (A PART)</b>	kg/lt	+/- 0.02	1.25
<b>SPECIFIC WEIGHT (B PART)</b>	kg/lt	+/- 0.02	/
<b>POT-LIFE / GEL TIME</b>	min	+/- 10	/
<b>OPACITY / GLOSS</b>	gloss	+/- 2	/
<b>HARDNESS</b>	pencil	/	/

**GENERAL REMARKS**

Drying at 20°C and 65% R.H.	
<b>DUST FREE</b>	10/15 min
<b>TOUCH DRY</b>	2 h
<b>STACKABLE</b>	12 h
<b>SANDING</b>	/
<b>COMPLETELY DRY IN</b>	4 h
<b>FORCED AIR AT 35°C</b>	2 h
<b>OVERCOATING BY TOP-COAT</b>	6 h
<b>INTERVAL BETWEEN COATS (MIN/MAX)</b>	min 30/ 2 h

**RECOMMENDED COATING SYSTEM**

<b>SUBSTRATE / WOOD</b>	Open pore wood
<b>DYE</b>	Various
<b>PRIMER/BASECOAT</b>	FNB3245E
<b>SANDING</b>	Sandpaper 280-320 grain
<b>TOP-COAT</b>	Various

<b>ALTERNATIVE CATALYSTS</b>	C5M It increases chemical-physical characteristics (5-10%). C3360B It increases chemical-physical characteristics (3-5%).
<b>ALTERNATIVE THINNERS</b>	DPK129 Medium quickness evaporation. RAC100 For application in hot and/or high relative humidity conditions (5-10 on A part).

<b>PACKETS</b>	1 - 5 - 10 - 25
<b>SHELF LIFE</b>	12 months at 20°C in original pack.
<b>SAFETY ADVICES</b>	See information in the safety data sheet.
<b>GENERAL NOTES</b>	Products for indoor use.

in compliance with requirement of substrates used and working conditions