

TECHNICAL DATA SHEET

ANTI CORROSION REACTIVE PRIMER WASH PRIMER 1+1

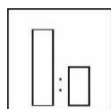
WASH PRIMER 1+1 is a reactive anti corrosion product based on polyvinyl resins. Ensures excellent adhesion and perfect anti corrosion protection. To be used also on damaged surface (scratches, paint scrapings). Apply in thin layers together with any acrylic filler.

GROUND TYPE

- ◆ Steel
- ◆ Galvanized steel
- ◆ Aluminium

SURFACE PREPARATION

- ◆ steel surfaces should be degreased and dry sanded with P120 - P240 paper,
- ◆ aluminium surfaces should be degreased, matted with abrasive needled cloth and degreased again,
- ◆ galvanized surfaces should be degreased, matted with very fine abrasive needled cloth and degreased again.

MIXING RATIO

Primer
Hardener

By volume

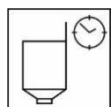
1
1

By weight

100
80

INSTRUCTION FOR USE

Apply one or two single wet layers, leaving them for evaporation for 5-10 minutes after each application. Evaporation time depends on temperature and thickness of the coat. After 15 min WASH PRIMER can be covered with acrylic fillers.

SPRAYING VISCOSITY

DIN 4/20°C about 18 ÷ 20s

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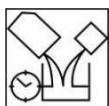
NOZZLE, WORKING PRESSURE

Ø 1,2 ÷ 1,5 mm, 3-4 bar



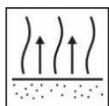
ATTENTION! Single layer thickness about 5 – 10 µm.

POT LIFE WHEN MIXED WITH HARDENER



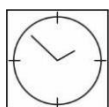
About 2 days in the temperature of 20°C

EVAPORATION TIME



5 – 10 min.

DRYING TIME



15 min. in the temperature of 20°C

CONTENT OF VOLATILE ORGANIC COMPOUNDS

VOC II/B/c= 780g/L, VOC = 780 g/L

COLOUR

Red

THEORETICAL EFFICIENCY

1 litre of the primer allows obtaining about 11,0 m² of dry coat 10µm thick.

TOOLS CLEANING

NITRO or Thinner for acrylic products RANAL

STORAGE CONDITIONS

Store in a dark and dry place away from sources of fire and heat. The shelf life in original package in temperature 20°C is 24 months for the filler and 24 months for the hardener.

HEALTH AND SAFETY RECOMMENDATIONS

TECHNICAL DATA SHEET

According to Safety Data Sheet of Dangerous Substance for particular product.

PACKAGING

Art. No	Capacity, L	Package, pieces	Package weight, kg
10901	1	6	9,80
10911	1 hard.	6	15,20
10905	200 ml + hard. 200 ml	3	1,53

This information is based on careful, laboratory research and our long-standing experience. Strong market position does not absolve us from constant control of the quality of our products. However, we are not responsible for the final results after incorrect use of the product.



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