

PALINAL

High Technology Paint

868.2000

WASH FULLER

WASH FULLER

2004/42/IIB (c) (780) 700

PREPARAZIONE

 Preparation | Préparation |
 Preparación | Vorbereitung


RAPPORTO MISCELA

 Mixing ratio | Rapport de mélange |
 Relación de Mezcla | Mischungsverhältnis

1 : 1

PRODOTTO

Product | Produit | Producto | Produkt

868

100 VOL

CATALIZZATORE

Hardener | Catalyseur | Catalizador | Katalysator

009-----

100 VOL

DILUENTE

Thinner | Diluant | Diluyente | Verdünner

-

-

PRODOTTO

PRODUCT | PRODUIT | PRODUCTO | PRODUKT

868

CATALISI

CATALYSIS | CATALYSE | CATÁLISIS | KATALYSE

009-----

50 g

40 g

100 g

80 g

150 g

120 g

200 g

160 g

250 g

200 g

300 g

240 g

350 g

280 g

400 g

320 g

450 g

360 g

500 g

400 g

600 g

480 g

700 g

560 g

800 g

640 g

900 g

720 g


1000 g

800 g

I dati si riferiscono all'applicazione Standard | Data refer to standard application | Les données se réfèrent à l'application standard | Los datos se refieren a la aplicación Standard | Die Daten beziehen sich auf die Standardanwendung

APPLICAZIONE Application Application Aplicación Anwendung		
	POT Pot life (20° C) Vie en pot (20° C) Vida de la mezcla (20 °C) Topfzeit (20° C)	7 Giorni Days Jours Días Tage
	VISCOSITÀ APPLICAZIONE Application viscosity Viscosité d'application Viscosidad de aplicación Spritzviskosität	18" ± 1" DIN/4
	REGOLAZIONE DELLA PISTOLA Airbrush adjustment Regulación de la pistola Réglage du pistolet Sprühpistoleneinstellung	2 Giri Turns Tours Vueltas Umdrehungen
	UGELLO Nozzle Buse Boquilla Düse	1,3 - 1,4
	PRESSIONE ARIA Air Pressure Pression de l'air Presión de aplicación Luft	3-4 STANDARD 1,8 - 2,2 RP
	NUMERO MANI Number of coats Nombre des couches Numero de capas Anzahl Spritzgänge	2
	INTERVALLO TRA LE MANI Time interval between coats Intervalle entre les couches Intervalo entre capas Intervall zwischen den Spritzgängen	5'

ESSICCAZIONE & RESA Drying & Yield Séchage & Rendment Secado & Rendimiento Trocknung & Ergiebigkeit		
	APPASSIMENTO Flash time Tiempo de secado Flétrissement Ablüftzeit	-
	FUORI POLVERE Dry dust free Hors poussière Fuera polvo Staubtrocken	5'
	PRONTO AL MONTAGGIO Ready to use Prêt pour le montage Listo para el montaje Montagefest	-
	ESSICCAZIONE COMPLETA Through drying Séchage complet secado completo vollständige Trocknung	20 °C: 2 - 3 h 60 °C: -
	IR - ONDE MEDIE IR - Medium Waves IR - Onde moyennes IR - Ondas medias IR - Mittlere Wellen	5'
	IR - IRRADIANTI A GAS IR - Gas-fired radiant heaters IR - Radiants gaz IR - Radiantes a gas IR - Gas-Strahler	2' - 3'
	SPESSORE FILM SECCO Dry film thickness Espesor de película seca Épaisseur de la pellicule sèche Trockenschichtstärke	25 - 30µ
	RESA RFU - M² / KG x 1 µ Yield RFU Rendement RFU Rendimiento RFU Ergiebigkeit RFU	280

CONSERVABILITA' Storing Durée de conservation Tiempo de conservación Haltbarkeit		
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DESCRIPTION

PVB primer with formulation free from lead, chromium and other heavy metals, harmful to the health of those who apply it and to the environment.

868.2000 is used in the industrial body shops for the protection of welded areas and internal parts of the bodywork and sheet metal.

It is particularly suited for the protection of sandblasted sheets metal as it does not hinder the subsequent processing stages including electrical welding. 868.2000 allows the welding of painted sheets metal without compromising their perfect outcome and without releasing harmful fumes.

COLOUR VARIANTS

868.2000 BEIGE (STANDARD)

868.1111 WHITE (ON REQUEST)

868.2222 BLACK (ON REQUEST)

OTHER COLORS ON REQUEST

PRODUCT FEATURES - BENEFITS

Excellent anti-corrosive and adhesion properties on iron, aluminum and galvanized sheet metal.

DIRECTIONS FOR USE

- Apply 868.2000 with a maximum thickness of 20 μ when painting sheet metal to be welded.
- 868.2000 can be over painted with nitro-containing fillers (460), catalysed fillers (873) and acrylic or polyurethane enamels of the 900 series or 607/707 industrial series. **Do not overcoat with polyester putty, nitro-containing enamels, chlorinated rubber and water-based enamels.**

TOOL WASHING

Use washing thinner code 044----- or nitro thinner code 047-----.



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